



Schoessler's Supply Room

MP-40 Full Auto Only (BFONG)

(Patent Pending)

Operators Manual

The Schoessler's Supply Room MP-40 Blank Firing Only Non Gun (BFONG) is fully approved by the Bureau of Alcohol Tobacco Firearms and Explosives (BATFE). It is classified as a "Blank Firing Device" and "NOT A FIREARM" and therefore does not fall under the restrictions set in GCA 1968, 18 U.S.C. 921(a)(3) in letter #903050:EAG/3311/2004-661. Further, BATFE has approved the blank cartridge as NOT AMMUNITION. Finally, the US Secretary of Commerce has granted a waiver to 15 CFR 1150.3(a) and (b) in letter dated 25 April 05 that the Orange Barrel Plug is not a requirement.

All concerns can be directed to the above agencies or Schoessler's Supply Room at the address on the final page.

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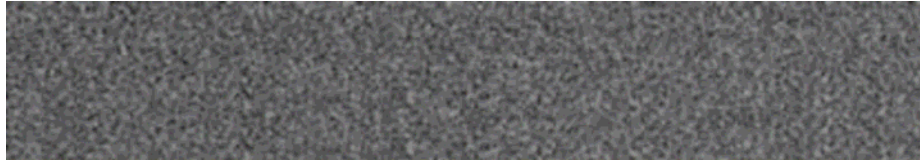


Table of Contents

Introduction

Warnings

Information Prior to Use

What is Included

Inserting MP40 Magazines

Removing MP40 Magazines

Operation

Cleaning and Maintenance

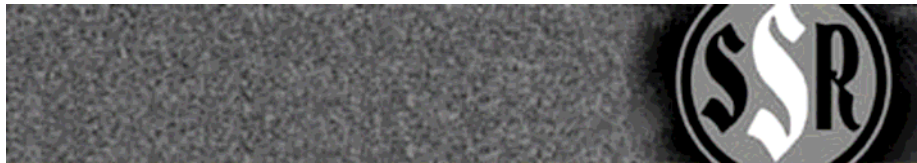
Disassembling MP40 Magazines

Complete MP40 Breakdown

Feedback

Warranty Information

Contact Information



Introduction

Thank you for your purchase. We are sure you'll be very pleased with our products and their performance for years to come.

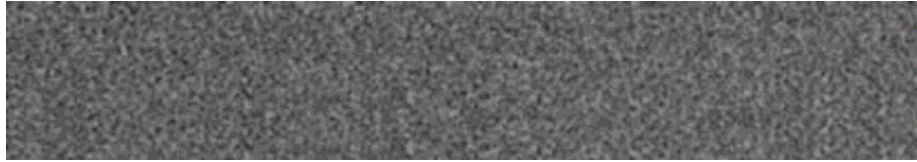
Before operating your new Blank Only Replica be sure to read this manual completely. Further, read, know and obey all of the warnings. If warnings aren't followed serious injury may occur and any and all warranties are voided.

It is the intention of Schoessler's Supply Room to provide you with a safe and fun experience every time you use your replica. In order for this to occur you must know how to use your replica in a safe manner. This manual will show you how to use the replica in a safe manner as well as how to clean and maintain it. Ensure you read all instructions thoroughly prior to using your Blank Only Replica.

If after you have read this manual you find you still have questions please call us at the numbers listed.

Thank you again for your purchase!

Chuck Ducastel
Schoessler's Supply Room, LLC
President



Warnings

WARNING – Use of the Schoessler's Supply Room MP-40 is at the users own risk. All warnings should be read, understood and followed.

WARNING – Use ONLY SSR 9.3mm blanks. Use of any other blank could cause serious injury or cause the replica to blow up.

WARNING – There is NO mechanical Safety – trigger engagement while loaded will cause discharge.

WARNING –Always ensure the barrel vent is tight – check it often during operation to ensure it doesn't loosen.

WARNING -Never point the non-gun towards anyone while operating. Particles can discharge like bullets.

WARNING – Never fire the MP-40 if any parts are missing.

WARNING -Always wear hearing protection when firing.

WARNING - Always wear eye protection when firing.

WARNING - Do not use near anything flammable. The muzzle flash can cause fires.

WARNING -Do not handle the barrel after firing, as it may be very hot.

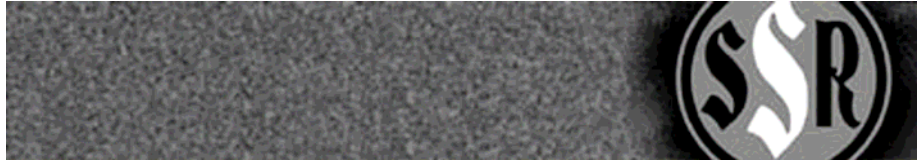
WARNING -Never put objects between slide and chamber when cocked.

WARNING -Never operate with out a vent securely in place.

WARNING –always ensure the vent hole at the muzzle is clear and open. If the barrel is ever fully blocked while operating the MP-40 could blow up.

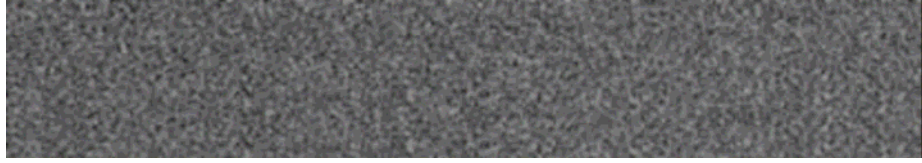
WARNING –Any changes made to the SSR MP-40 will void all warrantees.

WARNING –Only fire 3-5 round bursts. Sustained fire may cause over heating and catastrophic failures.



Information Prior to First Use

- Your MP-40 magazines must be lubricated and clean of debris to function properly. Lubricate your magazines with Break Free or another CLP.
- Make sure your barrel vent nut is in place and tight.
- Our replica machineguns are designed for burst fire of 3-5 rounds at a time and 60 rounds per minute. Like the originals they represent, sustained fire and over heating may damage them and could possibly cause catastrophic failures.

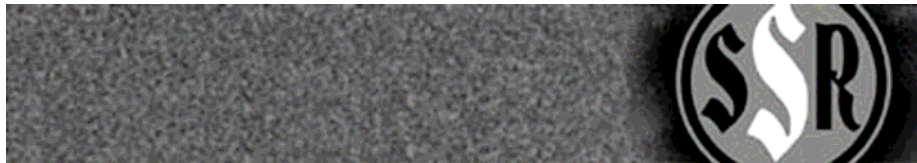


What's Included with your MP-40



Included with the standard purchase is the following:

- One (1) SSR MP-40 Blank Only Firing Device
- One (1) Blank firing Adapter (attached)
- Six (6) Magazines



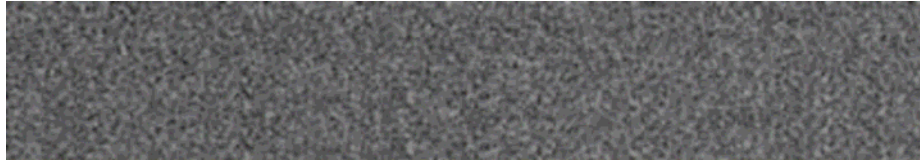
Inserting a Magazine

Position the magazine as pictured below, with the blanks facing you.



Push up on the magazine until it locks into place.





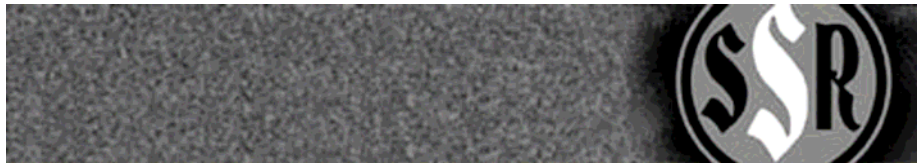
Removing the Magazine

Locate the magazine release button on the left side of the gun.



Depress the button with your finger and pull the magazine down and out of the gun.





Operation of the MP-40

1. Push cocking handle completely forward to charge the non-gun
2. Insert a loaded MP-40 magazine with the blanks facing towards you.
3. Pull trigger

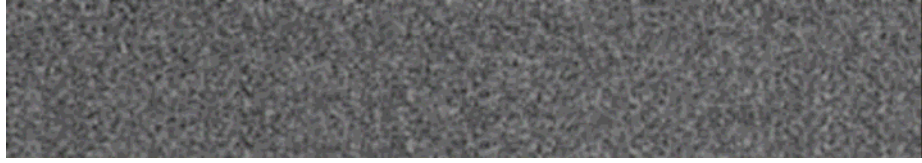
-Only 4 to 5 round bursts should be fired

-Should a malfunction occur, follow the procedure below:

- Remove the Magazine
- Push the slide forward
- Check for brass in the chamber
- Remove any blanks in the chamber area
- Insert the magazine following the loading procedures

-To close the folding stock, flip the butt-plate to lay under the forearm. Then press the stock release button on the left side of the gun and rotate the stock down.

-To extend the folding stock, press the stock lease button and rotate stock away from the forearm and around until it locks in position. Flip the butt-plate down.



Cleaning and Maintenance

All parts of your MP-40 should be kept dry. If your MP-40 becomes wet, remove all water and oil it. All metal parts of the MP-40 have been blued and sealed (or Powder Coat painted) to protect it from the elements, but as with any firearm rust will occur if not maintained properly. A thorough cleaning should be conducted immediately following each use to keep your MP-40 in working order.

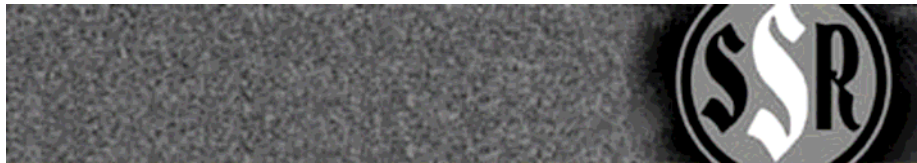
Complete breakdown of your MP40 non-gun is NOT recommended. The instruction below will show you what procedure to follow for daily cleaning.

Daily Cleaning

-Remove the magazine and visually inspect to ensure the chamber is empty.

-Remove the upper receiver from the lower receiver. To do this pull down the release pin and turn it 90 degrees, the pin will stay in the down position.





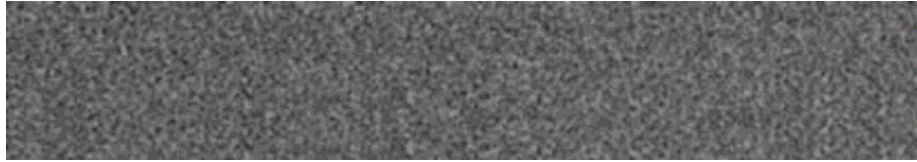
-Hold the trigger to the rear and twist the upper receiver 45 degrees clockwise.



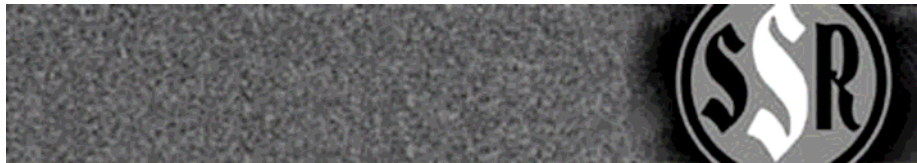
-Pull the upper receiver forward and remove it from the lower.

-Remove the barrel vent nut by unscrewing it.





- Use Break Free or similar CLP (Cleaner, Lubricant and Protector) along with brushes, q-tips pipe cleaners, etc.
- Clean all metal parts of the upper receiver unit. A degreaser such as carburetor or break cleaner or gun scrubber may be helpful to remove the carbon deposits. Remove all the carbon and debris.
- Use care when cleaning the resin Bakelite parts as excessive exposure to some solvents can soften and/or deteriorate the material.
- Wipe dirt and debris from the lower receiver assembly.
- After thorough cleaning, lightly oil all parts and reassemble in reverse order.
- Disassemble and clean all magazines. Magazines should be clear of debris and lubricated to function properly. Follow the magazine disassembly instructions on the next page.



Disassembling the MP-40 Magazine

The spring in the magazine is under tension. Remove all blanks from the magazine before attempting to disassemble. We recommend you use caution taking the magazine apart.

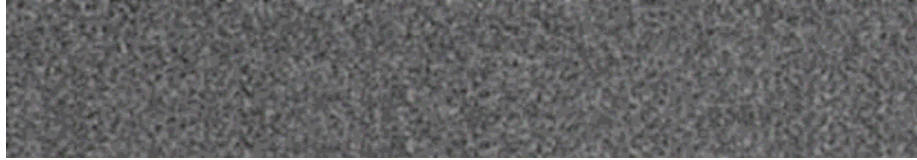
Lift floorplate lip and slide it towards the rear. Put your hand over the magazine to prevent the spring from flying as you remove the floorplate.



Set the floorplate aside and gently release the spring tension with your hand.

Remove the spring and the follower.





Complete Breakdown

Although NOT recommended for daily cleaning, complete breakdown of your MP-40 non-gun is possible. Further, the procedure should only be done if you are gunsmith or if parts need to be replaced.

*** Extreme caution needs to be taken when following the procedure below so twisting or bending of the gas tube does not happen. If it gets bent or twists, it will NOT function properly.

*** Parts broken during the following procedure are not covered under the manufacture's warranty. Use extreme care in disassembly.

Prior to beginning the following procedure you must first, follow the procedure for daily cleaning on page 9. Break the MP-40 down into its two major components.

Disassembly of Upper Receiver

-Press out the pin holding the barrel-resting bar to the front sight and gently remove the barrel-resting bar.

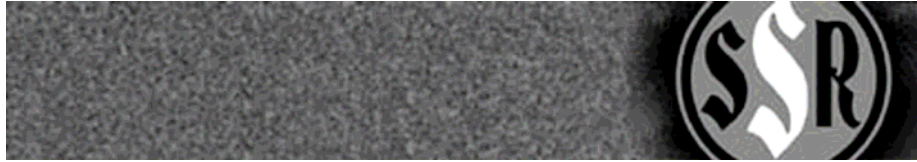
-Loosen the barrel but

-Remove the five (5) pins securing the nosepiece and magwell to the receiver.

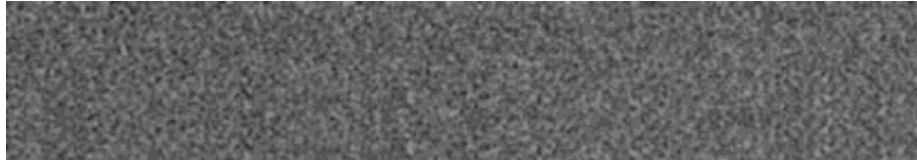
-Slide the magwell rearward exposing the chamber screw.

-Remove the chamber screw.

-Gently pull the barrel/chamber assembly straight forward until the chocking lever aligns with the notch in the receiver.

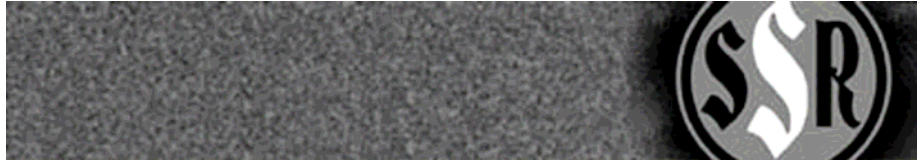


- Unthread the chocking handle.
- Pull the internal component out of the receiver tube.
- Slide the magwell off of the tube.
- Securing the slide and chamber and using a 3/8" wrench remove the spring guide.
- Remove the operating spring
- Remove the ejector located on the nosepiece by using a slight downward pressure.
- Remove the slide from the nosepiece/chamber assembly.
- Using a small punch, remove the extractor pin.
- Remove the extractor from the slide.
- This completes disassembly of the Upper Receiver.
- Reassemble in the reverse order.



Disassembly of Lower Receiver

- Remove the screw on the bottom of the lower receiver (connecting the pistol grip to the lower tray).
- Remove the pistol grip by swinging it back and away.
- Remove the screw from the center of the grips and remove the Bakelite grips.
- Press out the cross pin at the stock button and remove the stock.
- Turning back to the lower tray, press out the cross pin in the release pin finger nut.
- Remove the release pin and spring.
- Remove the screws securing the foregrip to the tray and remove the Bakelite foregrip.
- Remove the two cross pins and securing the trigger/sear assembly and slide the assembly out through the rear of the tray. Note: there is a trigger spring that is hooked on the side of the tray – this will need to be re-hooked during reassembly.
- This completes disassembly of the Lower Receiver.
- Thoroughly clean and lightly oil all parts and reassemble in reverse order.
- Keep magazines lubricated with Break Free or other type of CLP. Magazines must also be kept clean to prevent malfunctions.



Feedback

Thank you once again for your purchase!

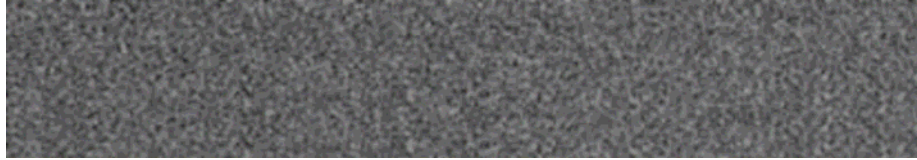
Please provide us your feedback. Though we believe we have provided you with the ultimate in replica firearms, we are always open to the possibilities of bettering our products. Further, if you believe as we do that this is the best replica anywhere we would love to hear that as well.

To provide us feedback, please take a moment to give us your review, a link is available on our website; www.ssroom.com. The good and the bad is always welcome as it's the best way we can improve our services to you for the future.

Finally the comments you offer through the "Customer Feedback" button on our website will not only help us but they will also help future customers as we will use them on our "testimonials" page - of course we will always keep your personal information, other than your first name, completely confidential.

Sincerely,

Chuck Ducastel
Schoessler's Supply Room, LLC
President



Warranty Information

Products sold through Schoessler's Supply Room are warranted to be free of manufacturing defects. Damage caused by abuse or misuse will not be covered. Blank Only Replica's carry a one-year warranty from the date of shipment. Contact us immediately with any warranty issues so we can assist you in getting the problem resolved as fast as possible. Warranted items will be repaired or replaced at the option of Schoessler's Supply Room. Buyer is responsible for all shipping and handling costs incurred. Schoessler's Supply Room is not responsible for lost or damaged goods as a result of shipping. All Blank Only Replica's are shipped with insurance. If a claim must be filed with the carrier you will need all of the original packaging materials. If these materials are not kept the claim will be denied and the cost of repairs for any damages caused in shipping will be the customers responsibility.

Original or bonus items that may be included with your Replica carry no warranty.

The Schoessler's Supply Room MP-40 is designed to use only the SSR 9.3mm blank. Readily available from Schoessler's Supply Room and through licensed manufacturers, these blanks are made following strict guidelines and processes. The use of any blank other than official SSR 9.3mm blanks void any and all warranties.

Damage due to over heating of the component parts is not covered under this or any warranty.